## **APPLICATION**

Mobile Equipment Seals & Wheel Bearings

LE Gear Oil Reduces Seal & Bearing Failures



Alaskan Oilfield Services Company

## **Customer Profile**

This oilfield services company is located on the north slope of Prudhoe Bay, Alaska.

# **Application**

Every day the company uses its Caterpillar wheel loaders, graders and dozers; Volvo wheel loaders; and a Kubota loader retrieval.

## Challenge

The company was using a major brand competitive gear oil in its loaders, graders and dozers. However, this oil was providing inadequate lubrication for the heavy loads and frigid temperatures down to -50°F (-45.5°C). This led to brittle seals, which introduced contamination, lubricant starvation, and wheel bearing failures. The company was replacing 400 to 500 seals and wheel bearings each year.

#### **LE Solution**

LE recommended Monolec Syn Gear Oil (9919) to address this customer's problems. Monolec 9919 would provide year-round protection in extremely cold conditions, preventing seal leakage and wheel bearing failures. The customer started using it in August 2017.

## **CHALLENGE**

Frequent failures due to heavy loads and extreme cold

#### **SOLUTION**

Monolec® Syn Gear Oil (9919)

#### **RESULTS**

- Reduced seal & wheel bearing failure by 40%
- Achieved \$576,000 total annual savings o Saved \$138,000 per year in replacement parts
  - o Saved \$78,000 per year in labor costs o Saved \$360,000 per year in downtime



Prior to the lubricant switch, the customer was replacing between 400 and 500 seals and wheel bearings annually at an average cost of \$460 each, totaling \$230,000 in parts alone. It took four hours to replace each wheel bearing assembly, which cost the company 2,000 hours of reactive maintenance totaling \$130,000 in labor. Last, with 2,000 hours of machinery unavailability, the company had a lost production cost of \$600,000 in downtime. LE's Monolec Syn Gear Oil (9919) reduced the annual seal and wheel bearing failures by 40%, which provided a total annual savings of \$576,000.

